



# Treatment of Digested Sludge System GNS „ANAKlär“

Gesellschaft für Nachhaltige Stoffnutzung mbH



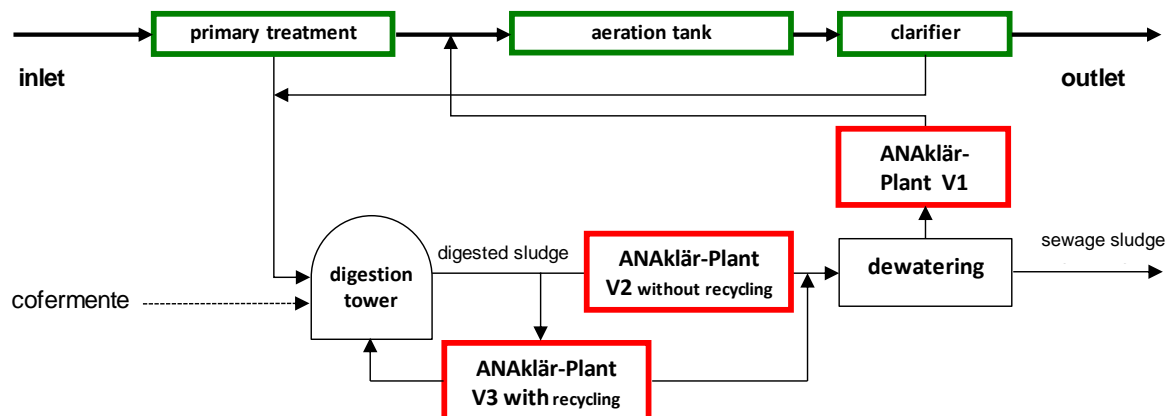
## Pilot Plant „ANAKlär“ - Removal of Nitrogen from Digested Sludge

Sponsored by the Österreichische Forschungsförderungsgesellschaft FFG, programm COIN (2012-2014)

### Partner:

Universität für Bodenkultur Wien, IFA Tulln (A); AIM Technical Solution GmbH, Timelkam (A)  
HIPI Ziviltechniker GmbH, Vöcklabruck (A); SSM - Technology, Nauen (D); GNS mbH, Halle/Saale (D)

### Model Variants:



- Variant 1 press water treatment
- Variant 2 treatment of digested sludge, total or partial flow
- Variant 3 treatment of digested sludge with recycling, total or partial flow

### Results:

- Reduction of back contamination with nitrogen about 70 - 80 % (V1 - V3)
- Increase the production of biogas in the sludge digestion tower by 7 - 11 % (V3)
- Cost reduction of precipitations and flocculants (V2, V3)
- Reducing the amount of sludge to be disposed of by 10 - 15 % by reducing the dry matter and improving the dewatering characteristics of digested sludge (V2, V3)



Pilot plant on location auf the sewage treatment plant Tulln (2012/13):  
Container with 2 digesters á 2 m<sup>3</sup> volume, stripping plant 1.5 to 5 m<sup>3</sup>/h, 3 stirred sludge vessels, manually sludge press

### Prospects:

- The digested sludge can be treated before dewatering.
- Halving the costs for aerating to eliminate nitrogen is possible.
- Conferment and higher loaded waste water can be adopted without additional nitrogen load on the sewage treatment plant.
- Covering the power requirement by co-fermentation is possible.